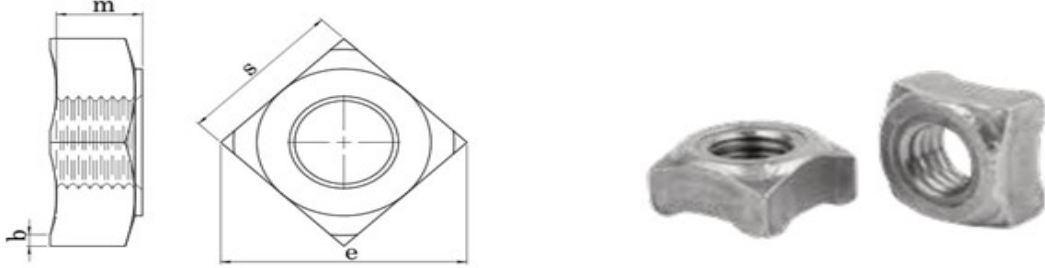




## DIN 928

## SQUARE WELD NUTS



| Teknik Bilgiler / Technical Informations |      |      |      |       |       |           |           |           |       |
|--|------|------|------|-------|-------|-----------|-----------|-----------|-------|
| Thread size / Anma çapı (d)              |      | M4   | M5   | M6    | M7    | M8        | M10       | M12       |       |
| Pitch / Diş adımı                        | P    | 0,70 | 0,80 | 1,00  | 1,00  | 1,25 1,00 | 1,50 1,25 | 1,75 1,25 |       |
| Weld nail / Kaynak tırnağı               | b    | min. | 0,65 | 0,85  | 1,05  | 1,05      | 1,35      | 1,60      | 1,80  |
|  |      | max. | 0,95 | 1,15  | 1,35  | 1,35      | 1,65      | 2,00      | 2,20  |
| Head width / Anahtar ağızı               | s    | 7,00 | 9,00 | 10,00 | 11,00 | 14,00     | 17,00     | 19,00     |       |
| Diagonal / Köşegen                       | e    | min. | 9,00 | 12    | 13,00 | 14,00     | 18,00     | 22,00     | 25,00 |
| Height / Yükseklik                       |      | max. | 3,50 | 4,20  | 5,00  | 5,50      | 6,50      | 8,00      | 9,50  |
| Weight / Ağırlık                         | gr/p | 0,81 | 1,70 | 2,40  | 3,05  | 6,50      | 11,30     | 16,60     |       |

|                             |      |           |           |       |
|-----------------------------|------|-----------|-----------|-------|
| Thread size / Anma çapı (d) |      | M14       | M16       |       |
| Pitch / Diş adımı           | P    | 2,00 1,50 | 2,00 1,50 |       |
| Weld nail / Kaynak tırnağı  | b    | min.      | 2,30      | 2,30  |
|                             |      | max.      | 2,70      | 2,70  |
| Head width / Anahtar ağızı  | s    | 22,00     | 24,00     |       |
| Diagonal / Köşegen          | e    | min.      | 28,00     | 32,00 |
| Height / Yükseklik          |      | max.      | 11,00     | 13,00 |
| Weight / Ağırlık            | gr/p | 26,70     | 35,80     |       |



DIN 928 square weld nuts have four equally spaced welding projections at each corner for solid contact with the weld surface. The projections help to accommodate weld surfaces that may not be perfectly flat. It also features a precision pilot for accurate location and threading of mated components and protecting the threads from welding spatter.

